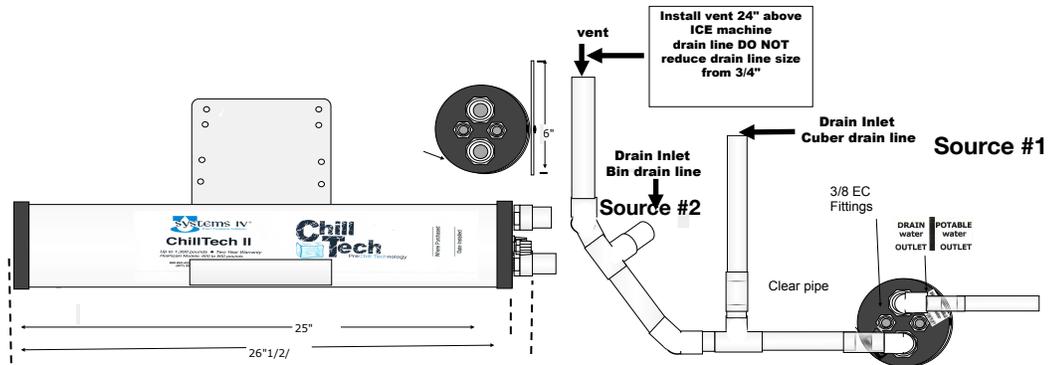


**Horizontal Installation
Best Method of Installation**



An Ice Maker installed with a Systems IV ChillTech will reduce freeze times and increase ice maker production.

Installation Instructions

Installation requires taking the existing drain tube from the ice maker (condenser waste water - Source #1) and installing it to the the first PVC “T” on the line from the 3/4” slip marked (inlet) and then take the existing drain tubing from the ice maker itself (melted ice water - Source #2) installing in to the second PVC “T” on the line, finally installing the continuation drain to the 3/4” slip marked “outlet” to the drain.

The inlet potable water line needs to be routed to the marked inlet 1/2” easy connect fitting and the continuation to the ice maker outlet 1/2” easy connect fitting. It would be advisable, although not necessary, to wrap the continuing water line to the ice maker with insulation. This will maintain cooler water temperatures in the ChillTech and provide the ice maker cooler water for freezing.

No electrical connections are needed. The unit is self cleaning, reduces water consumption, increases capacity and has no moving parts. The ChillTech is maintenance free and is simple to install.

We do recommend Systems IV water treatment to ensure the unit is free from particulate and hard water issues.

Use the provided clear tubing in order to visually verify that water is NOT continuously running through the ChillTech.

IMPORTANT!

The ChillTech must be installed with the drain outlet on top and the inlet on the bottom. Drain outlet must use 45 degree angle fitting to ensure drain pipe is higher that the ChillTech. A bracket should be ordered for all new installations.

Typical ChillTech Installation Parts:

- 5 ft. - 3/4” SCH 40 PVC Pipe
- 1 ea. - 3/4” SCH 40 PVC Slip Tee
- 3 ea. - 3/4” SCH 40 PVC Slip X 90 Degree Elbow
- 2 ea. - 1” X 8” Clear Tubing

Limited Warranty: Manufacturer warrants to the original purchaser that its product is free from defects in material and workmanship for a period of 5 years from the date of purchase if product is installed in accordance with the manufacturer’s instructions. This warranty is limited to materials only. Installation and labor costs are excluded from the warranty. Warranty does not include damage caused by accident, abuse or misuse, neglect freezing, alterations, misapplication or use of anything other than potable water.

Vertical Installation
Use Only When Horizontal Installation
is Not Possible

Installation requires taking the existing drain tube from the ice maker itself (cuber drain line) and installing it to the inlet of the 3/4" slip marked "inlet" and then installing the continuation drain marked 3/4" slip marked "outlet" to the drain.

The inlet potable water line needs to be routed to the marked "inlet" 1/2" easy connect fitting. It would be advisable, although not necessary, to wrap the continuing water line to the ice maker with insulation. This will maintain cooler water temperatures in the ChillTech and provide the ice maker cooler water for freezing.

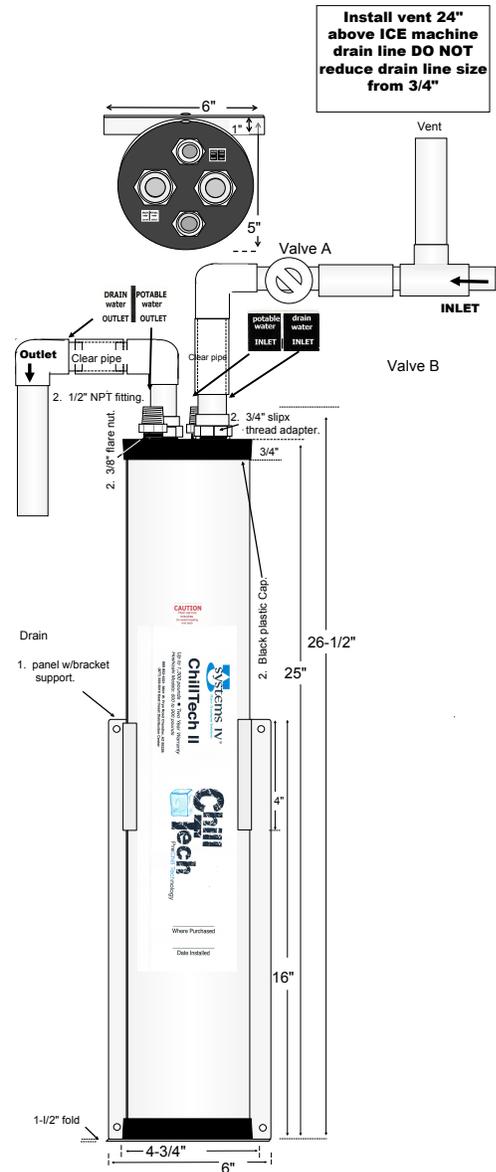
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